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INCERCARE

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TEST REPORT
No. 9348 / February 18, 2005

SR EN ISO / CEI 17025 : 2001
CERTIFICAT DE ACREDITARE
Nr.004 - L

Tested product: 2000 kVA / 0.4 kV Elektrik Panel
Test: Verification of short-circuit withstand strength
Verification of the effectiveness of the protective circuit
Test method: According to IEC 60439-1/1999, subclause 8.2.3 and 8.2.4
Test purpose: Quality certification
Test date: February 18, 2005
Test result: Passed the test successfully

Head of LMP:
Dr. Eng/George Curcanu

Responsible for quality assurance:
Eng. Constantin Ilinca

Responsible for test group:
Eng. Constantin Iancu



Responsible for test:
Eng. Ilie Sbora

Eng. Florin Alin Dinca

Test witness: Mr. Yusuf ARPACIOGLU from IMI Consultancy A.S. - Turkey

Report has 16 pages and it is edited in 4 copies from which 3 copies for customer.

Note:

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2. Results refer to test product only.
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P101-01ac

CUSTOMER: IMI CONSULTANCY A.S.
206 Sok. No. 1 K:1 D:1 A - Blok Bornova IZMIR - Turkey

MANUFACTURER: TEKPAN TEKNİK ELEKTRİK KUMANDA, PANO
SAN. VE. TIC. LTD. STI.
Kemalpaşa Mah. 405/1 Sokak No: 4 Pınarbaşı IZMIR - Turkey

IDENTIFICATION OF APPARATUS

Type	Electric panel DHL	Circuit breaker VL 250 and VL160X
Serial number/year	0151 / 2005	Manufactured by Siemens
Technical documentation/Drawing	- / See page 8	
Order no.:	Contract No. 3107 / 14.01.2005	
Product receiving's date:	18.01.2005	
Product condition at receiving:	New	

PERFORMANCES ESTABLISHED BY PRODUCER

Rated operational voltage	0.4 kV
Rated power	2000 kVA
Rated frequency	50 Hz
Rated short-time current	
- peak value (I_{pk})	105 kA
- r.m.s. value (I_{cw})	50 kA
Rated duration of short-circuit (t)	1 s
Rated conditional short-circuit current (I_{cc})	40 kA

TEST PROGRAM

Verification of the short-circuit withstand strength was performed on the following circuits :

- Main bus bars (three-phase test)** at parameters: $I_{pk} = 105$ kA, $I_{cw} = 50$ kA, $t = 1$ s. Supply was made with 2×240 mm² flexible cables of 2 meters on the input terminals and the short-circuit was made with 80×10 mm² copper bar on the output terminals of the busbar (see page 9).
- 250 A outgoing circuit (three-phase test)** at parameters: $I_{pk} = 84$ kA, $I_{cc} = 40$ kA, $t = 0.2$ s.
- 63 A outgoing circuit (three-phase test)** at parameters: $I_{pk} = 84$ kA, $I_{cc} = 40$ kA, $t = 0.2$ s. Supply was made with 2×240 mm² flexible cables of 2 meters on the busbars input terminals and the short-circuit was made with 180 mm² flexible cables of 2 meters on the output terminals of the circuit breaker.

Previously for both outgoing circuits was made:

- current calibration test at parameters: $I_{pk} = 84$ kA, $I_{cc} = 40$ kA, $t = 0.2$ s;
- voltage calibration test at $U = 400$ V, $t = 0.2$ s.

Test circuit is presented in page 3.

- Neutral circuit (single-phase test)** at parameters: $I_{pk} = 63$ kA, $I_{cw} = 30$ kA, $t = 1$ s.
- Protective circuit (single-phase test)** at parameters: $I_{pk} = 105$ kA, $I_{cw} = 50$ kA, $t = 1$ s. For both single-phase tests supply was made with 2×240 mm² flexible cables of 2 meters between the input terminal of the phase T and output terminal of the protective circuit. General busbar of phase T was connected serial with the input terminal of the protective circuit with 2×240 mm² flexible cables of 2 meters.

Test circuit is presented in page 4.

TEST REPORT DOCUMENTATION: Oscillograms 7 ; Tables 5 ;
Photos 1 ; Drawings 4 ;